National University of Singapore

ECE Workshop Safety Rules and Procedures

I. General Safety Rules in the Workshop

- 1. Always wear safety goggles when operating any machine in the workshop.
- 2. Do not operate any machine unless you are authorized to do so and under the Laboratory Officer's supervision.
- 3. Use the proper tool for the job. Check tools before use to ensure that they are safe to use.
- 4. Do not leave tools or work on the table of a machine even if the machine is not running. Tools or work may fall off and cause a toe or foot injury.
- 5. Put tools away when not in use. Place all scrap pieces in the correct containers.
- 6. Use a brush to remove chips never with your hands, fingers, or rags. Chips are extremely sharp and can easily cause cuts and injuries.
- 7. Never use compressed air without supervision. Do not use compressed air to clean your clothes or yourself.
- 8. When using compressed air, always point the air outlet down and away from yourself and other persons.
- 9. Get help for handling large, long or heavy pieces of material or machine attachments.
- 10. Follow safe lifting practices lift with your leg muscles, not your back.
- 11. Aisles and exit door should be kept clear at all times.
- 12. Store all items in such a way that they cannot become tripping hazards.
- 13. Keep the floor free of oil, grease, or any other type of liquid. Clean up spilled liquids immediately.
- 14. Loose clothing or long sleeves should not be worn in the workshop. Machines can easily grab loose clothing in rotating parts.
- 15. Many injuries and cuts in the workshop happened because students failed to observe safety precautions and due to improper handling of sharp cutting tool.
- 16. Get first aid immediately for any injury.
- 17. When in doubt, always check with the Laboratory Officer.

II. Safety procedure for operating the Drilling Machine

- 1. Safety goggles must be worn at all times.
- 2. Secure the drill bit in the chuck. Use the chuck key.
- 3. Remove the chuck key from the drill chuck.
- 4. Secure the work piece in position by using a proper clamping device.
- 5. Lock the lever after adjusting the height and position of the table.
- 6. Check all before switching on the machine.
- 7. Switch off the machine once drilling operation is completed.
- 8. Remove and return drill bit to its proper place.
- 9. Clean up the machine after use.
- 10. When in doubt, consult the Laboratory Officer.

III. Safety procedure for operating the Portable Jigsaw

- 1. Secure the work piece (plates) with clamps or vice.
- 2. Allow the base of jigsaw to slide on the plate.
- 3. Select the correct speed.
- 4. Apply light pressure until cutting is complete.
- 5. Remove jigsaw only when the blade has stopped completely.
- 6. Clear all metal chips with brush.
- 7. Clean the machine and put it away safely.

IV. Safety procedure for operating the Bandsaw Machine

- 1. Safety goggles must be worn at all times.
- 2. Make adjustment and secure work piece first before switching "ON".
- 3. Select the correct speed
- 4. Keep hand clear and away from saw blade.
- 5. Observe proper cutting condition.
- 6. Use stick/woods to cut small area.
- 7. Switch "Off" machine once cutting operation is done.
- 8. Remove the work piece and clean up the machine after use.